

FIG. 1A

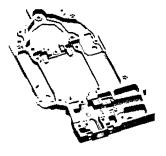


FIG. 1B

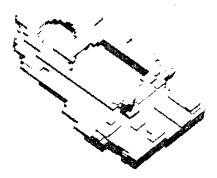


FIG. 1C

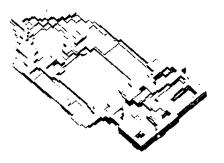
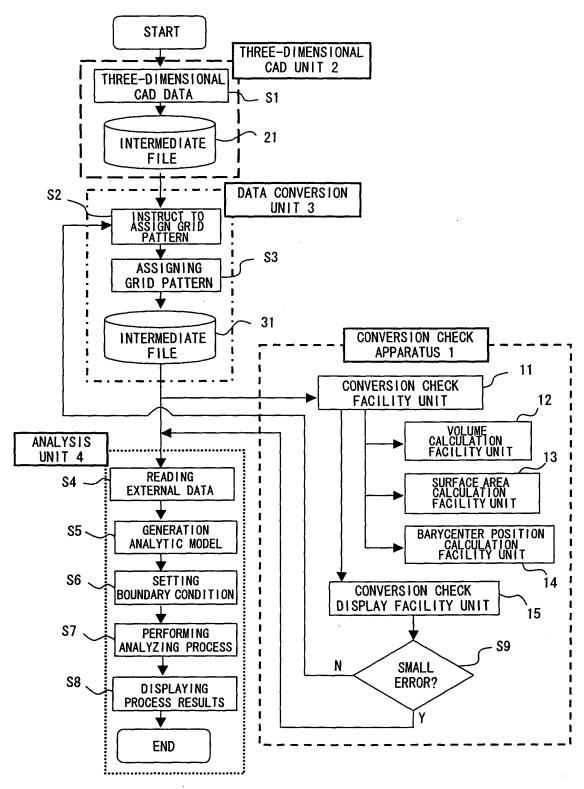
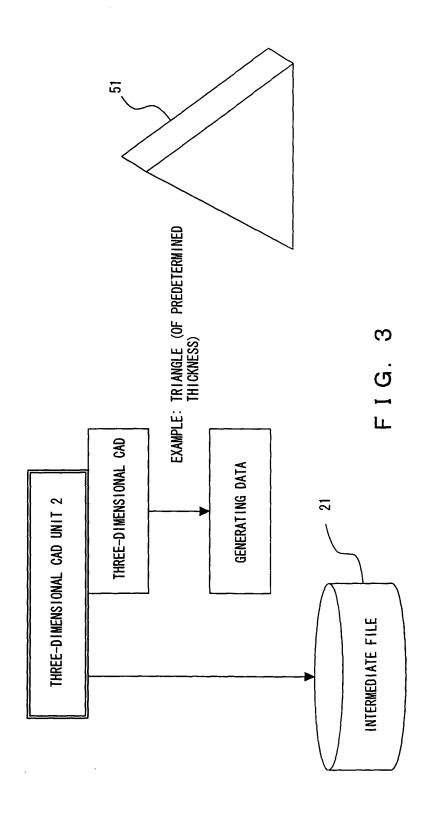
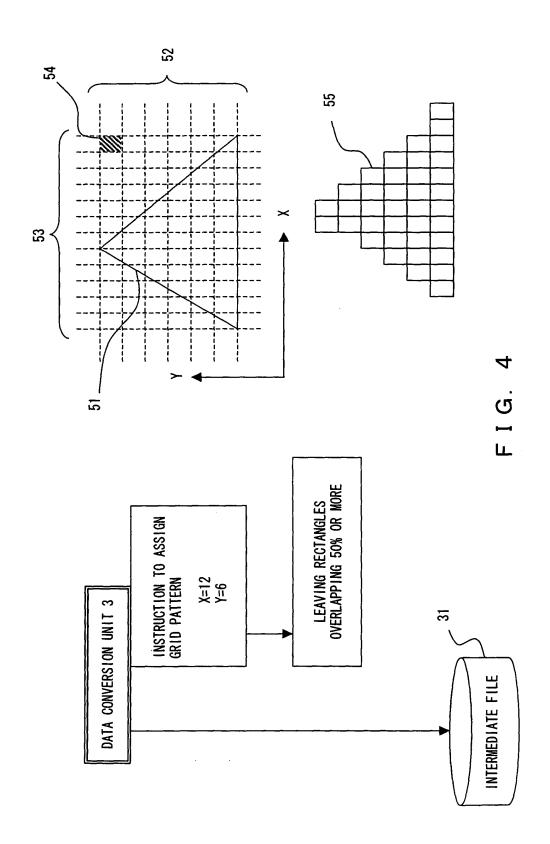


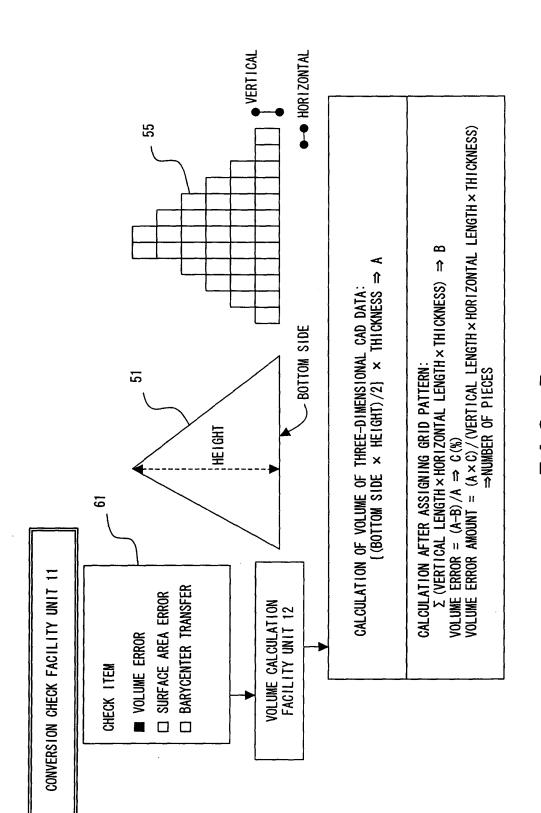
FIG. 1D



F I G. 2





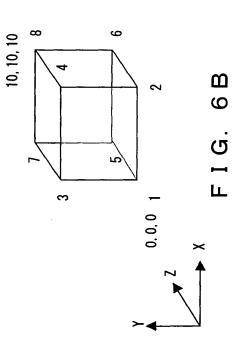


F I G. 5

DATA STRUCTURE AFTER ASSIGNING GRID PATTERN (EXAMPLE)

	000	COORDINATE NUMBER 1	R 1		000	COORDINATE NUMBER 8	R 8
RECTANGLE NUMBER	COORDINATES X1	RECTANGLE COORDINATES COORDINATES COORDINATES NUMBER X1	COORDINATES Z1	•	COORDINATES X8	COORDINATES COORDINATES COORDINATES X8 X8 Z8	COORDINATES 28
1	0.0	0.0	0 '0	i	10.0	10.0	10.0
2	10.0	0.0	0 '0		20.0	10.0	10.0
3							
4							
5							
•							
u							

FIG. 6A

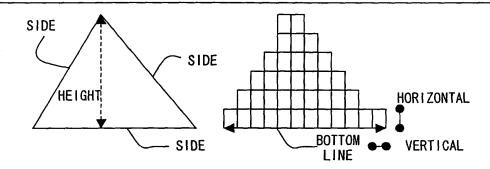


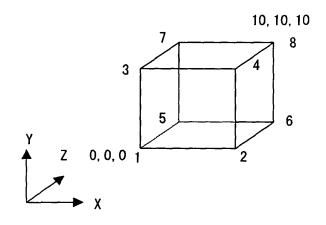
SURFACE AREA CALCULATION FACILITY UNIT 13

CALCULATION OF SURFACE AREA OF THREE-DIMENSIONAL CAD: (BOTTOM SIDE \times HEIGHT) $+ \Sigma$ (EACH SIDE \times THICKNESS) \Rightarrow M

CALCULATION OF SURFACE AREA AFTER ASSIGNING GRID PATTERN: Σ (VERTICAL LENGTH × HORIZONTAL LENGTH × 2) + Σ (VERTICAL LENGTH × THICKNESS) × 2 + Σ (THICKNESS × HORIZONTAL LENGTH) — OVERLAPPING SURFACE \Rightarrow N

SURFACE AREA ERROR = $(M-N)/M \Rightarrow 0 (\%)$ SURFACE AREA ERROR AMOUNT = $(M \times 0)/(VERTICAL\ LENGTH \times HORIZONTAL\ LENGTH) \Rightarrow NUMBER OF PIECES$





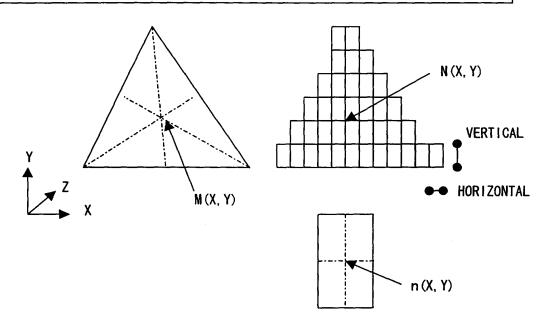
F I G. 7

BARYCENTER POSITION CALCULATION FACILITY UNIT 14

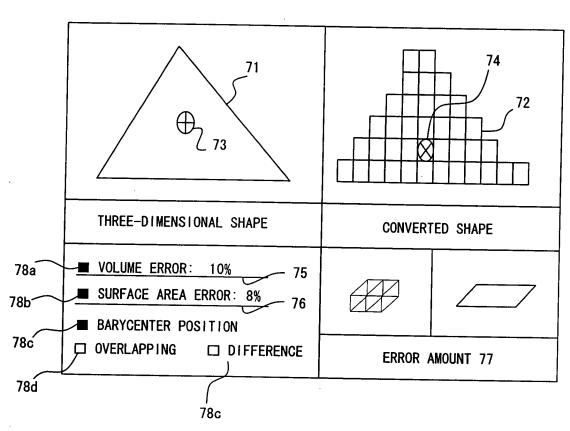
> CALCULATION OF BARYCENTER POSITION OF THREE-DIMENSIONAL CAD DATA: INTERSECTION OF LINES CONNECTING VERTEX AND CENTER POINT OF OPPOSING SIDE ⇒ M(X, Y)

CALCULATION OF BARYCENTER POSITION AFTER ASSIGNING GRID PATTERN:

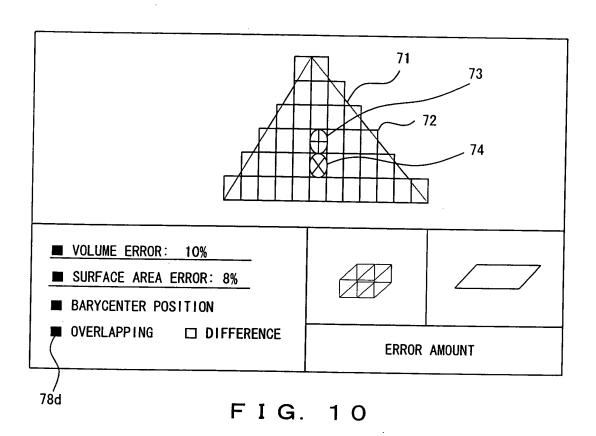
 $(1/W) \Sigma \Sigma n(i) (j) \times (i, j)$ $W=\Sigma \Sigma n(i) (j)$: SUM OF VOLUMES $\Rightarrow N(X, Y)$



F I G. 8



F I G. 9



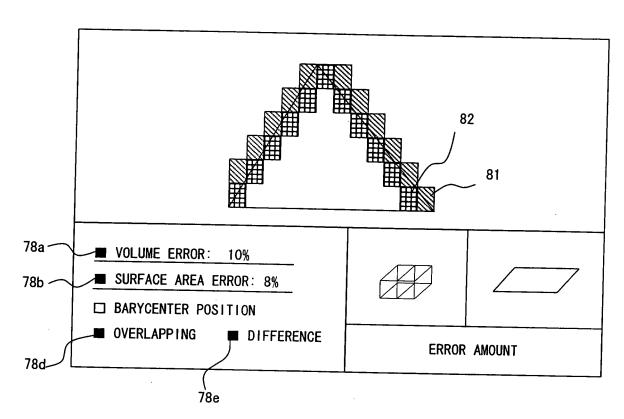


FIG. 11

